

4/25/2018

[Dart Hawkesbury] Job Sheet - David, Logan

1961



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

DEVIATION

RB T103296-103  
Job Sheet 173009



Part No: RB T103296-103

Job Qty: 5 ea

Part Name: Collar Half



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/23/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 4/18/18

Description:

Note: DWG T103296 Rev D IPP Rev A 18.02.22 New issue DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 5 Ea  | 4/18/18    | 4/18/18  | 0.00      | 0.00    | Start Up Machining-2  |           |          |
| 105   | Bandsaw            | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 0.42    | Bandsaw1              |           |          |
| 110   | Mill Conv          | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 10.00   | Mill Conv 2           |           |          |
| 120   | QC                 | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 0.00    | QC2 Machining-4       |           |          |
| 130   | QC                 | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 0.00    | QC8 Machining-4       |           |          |
| 150   | Outsource          | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 0.00    | Outsource4            |           |          |
| 160   | Packaging          | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 0.00    | Packaging2            |           |          |
| 170   | QC                 | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 0.00    | QC6                   |           |          |
| 180   | Packaging          | 5 pcs | 4/18/18    | 4/18/18  | 0.00      | 0.00    | Packaging3-1          |           |          |
| 190   | QC21-SA            | 5 Ea  | 4/18/18    | 4/18/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op 105 - Cut blanks to 1.34"

Descriptions: 110 - 1-Machine as per DWG 2-Deburr

120 - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.

150 - Issue P/O to ATG: 039759 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required

## Job BOM

| Part / Item          | Component Name           | Quantity           | Operation             | Container |
|----------------------|--------------------------|--------------------|-----------------------|-----------|
| M6061T6B0.500X00.500 | 6061T6 Bar 0.500 X 0.500 | .5550 ft (.111 ea) | 90-Start up Operation | 5048043   |

## Job Allocations

| Operation             | Component Part       | Required | Inventory | Allocated |
|-----------------------|----------------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6B0.500X00.500 | 1        | 12        | 0         |

## Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Plex 4/25/18 8:14 AM dart.logan.david

Container No: S066704



Part: RB T103296-103

Job No: 173009

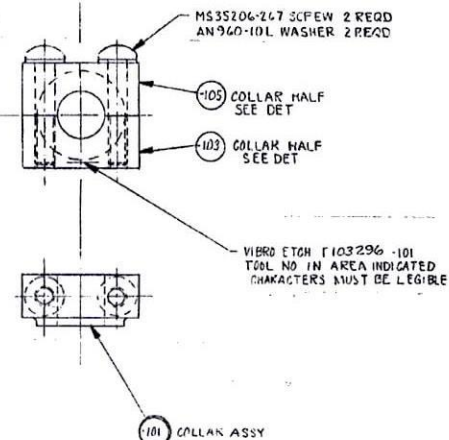
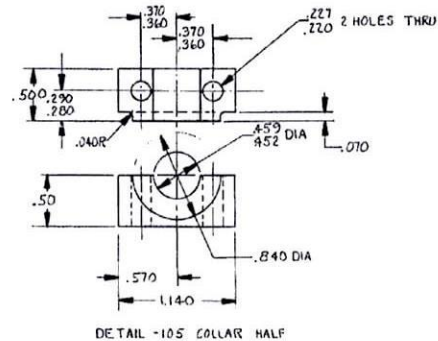
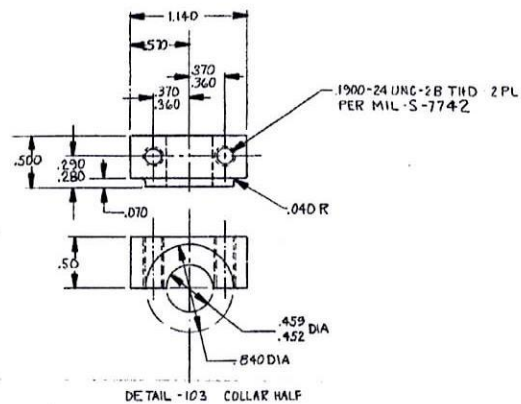
Serial No/Batch: S066704

Revision: D

Inspector:

Date: 04/30/18

WITHOUT NOTICE  
WORK ORDER  
NO. 173009 *n*  
20180425

[illegible]

WO-2A-36

SEE SEPARATE PARTS LIST

|                                                                                                                                                                                                                                                                                |  |  |                                                                                                                                                                                                                                                                                                  |  |  |                                                                                                                                                                                                                           |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| PROPIETARY RIGHTS NOTICE<br>THESE DATA ARE PROPRIETARY TO BELL HELICOPTER TEXTRON. DISCLOSURE OR REPRODUCTION OR USE OF THESE DATA FOR ANY PURPOSE - IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM BELL HELICOPTER TEXTRON.<br>THE FOREGOING DOES NOT APPLY TO VENDOR PARTS. |  |  | DRAWING H <i>103296</i><br>CHECKED <i>W.C. 6/81</i><br>BY <i>W.C.</i><br>TITLES<br>WEIGHTS<br>DIMENSIONS <i>(English)</i> <i>See List 103296</i><br>DECIMALS ANGLES<br>R 0 1 2<br>X 0 1 2<br>Y 0 1 2<br>Z 0 1 2<br>UNITS DESIGN<br><i>See List 103296</i><br>MATCHED SURFACES<br>EXCEPT AS NOTED |  |  | <b>Bell Helicopter <del>TEXTRON</del></b><br>DIVISION OF Textron Inc.<br>TITLE <b>TOOL RIGGING - ELEVATOR CONTROL TUBE</b><br>DWG CODE IDENT NO DWG NO<br><b>D 97499 T103296</b><br>SCALES <b>2/1</b> REUSED SHEET 1 OF 1 |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|

CONTROLLED DOCUMENT  
DATE 03-23-15 JOB# 01-16247

**SHG. COPY**

$$x^1 = 0,205''$$

$$x^2 = 0,935''$$





DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| Work Order: <u>173009</u><br>Part No. <u>RB T103296-103</u><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                | <b>DISPOSITION</b><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> |                                      | <b>AGAINST DEPARTMENT/PROCESS</b><br><table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Cross tube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> |                                             |                                             |                                 |                                                               |                                  | Skid-tube <input type="checkbox"/> | Cross tube <input type="checkbox"/>   | Water Jet <input type="checkbox"/>             | Engineering <input type="checkbox"/>   | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/>  | Thermoforming <input type="checkbox"/>          | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/>          | Composite <input type="checkbox"/>        | Supplier <input type="checkbox"/> |                                           |                                  |                                     |                              |                                              |                                             |                                     |                                              |                                        |                                           |                                                |  |                                        |                                              |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |  |  |                                           |                                           |                                           |                                 |                                        |                                             |                                    |                                |                                               |                                               |                               |                                         |                                                            |                                             |                                            |                                        |                                          |                                     |                                      |                                  |                                  |                                        |                                     |                                 |                                                          |                                       |                                  |                                      |                                                |                                           |
| Skid-tube <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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| Machining <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Small Fab <input type="checkbox"/>             | Prod. Eng. Coord. <input type="checkbox"/>                                                                                                                                     | Quality <input type="checkbox"/>     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             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| Thermoforming <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 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| Large Fab <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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                                                       |                                      | QTY Effective : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                             | MRB (QSI042) Approval<br><br>April 25, 2018 |                                 |                                                               |                                  |                                    |                                       |                                                |                                        |                                    |                                    |                                            |                                   |                                                 |                                    |                                              |                                |                                             |                                           |                                   |                                           |                                  |                                     |                              |                                              |                                             |                  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| <b>Description Work Order Deviation</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                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| - No anodize finish has been applied (production request)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              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                                                       |                                      | This deviation is acceptable.<br><br>There is no impact on fit, form or function.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                             |                                             |                                 | <b>Completed By</b><br><br>                                   |                                  |                                    |                                       |                                                |                                        |                                    |                                    |                                            |                                   |                                                 |                                    |                                              |                                |                                             |                                           |                                   |                                           |                                  |                                     |                              |                                              |                                             |                  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                           | <b>Lead hand / Supervisor</b><br><b>Approval Verification</b> |                                  |                                    |                                       |                                                |                                        |                                    |                                    |                                            |                                   |                                                 |                                    |                                              |                                |                                             |                                           |                                   |                                           |                                  |                                     |                              |                                              |                                             |                  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                           | <b>QC / QA Coordinator</b><br><b>Approval</b>                 |                                  |                                    |                                       |                                                |                                        |                                    |                                    |                                            |                                   |                                                 |                                    |                                              |                                |                                             |                                           |                                   |                                           |                                  |                                     |                              |                                              |                                             |                  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                           |                                  |                                      |                                                |                                           |
| <b>Root Cause</b><br><table style="width:100%;"> <tr> <td>Environment <input type="checkbox"/></td> <td>No Re-verification <input type="checkbox"/></td> <td>Pressure/Forced <input type="checkbox"/></td> </tr> <tr> <td>Design <input type="checkbox"/></td> <td>Operator <input type="checkbox"/></td> <td>Bending <input type="checkbox"/></td> </tr> <tr> <td>Doc/Data <input type="checkbox"/></td> <td>Offset/Setup <input type="checkbox"/></td> <td>Centre Not Concentric <input type="checkbox"/></td> </tr> <tr> <td>Equip/Tooling <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td>Cracks <input type="checkbox"/></td> </tr> <tr> <td>Handling/Pre <input type="checkbox"/></td> <td>Training <input type="checkbox"/></td> <td>Crimp/Kink/Ripple/Wave <input type="checkbox"/></td> </tr> <tr> <td>Material <input type="checkbox"/></td> <td>Use for Testing <input type="checkbox"/></td> <td>Cuffs <input type="checkbox"/></td> </tr> <tr> <td>Internal Transport <input type="checkbox"/></td> <td>Poor Information <input type="checkbox"/></td> <td>Crushing <input type="checkbox"/></td> </tr> <tr> <td>Tribal Knowledge <input type="checkbox"/></td> <td>Rushing <input type="checkbox"/></td> <td>Heat Treat <input type="checkbox"/></td> </tr> <tr> <td>LOA <input type="checkbox"/></td> <td>Product Improvement <input type="checkbox"/></td> <td>Wave/Twist in Tube <input type="checkbox"/></td> </tr> <tr> <td>Substation <input type="checkbox"/></td> <td>Process Improvement <input type="checkbox"/></td> <td>Marks/Chatter <input type="checkbox"/></td> </tr> <tr> <td>Past Expiry Date <input type="checkbox"/></td> <td>Manufacturing Process <input type="checkbox"/></td> <td></td> </tr> <tr> <td>Misidentified <input type="checkbox"/></td> <td><input checked="" type="checkbox"/> Past Due</td> <td></td> </tr> </table> |                                                |                                                                                                                                                                                |                                      | Environment <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | No Re-verification <input type="checkbox"/> | Pressure/Forced <input type="checkbox"/>    | Design <input type="checkbox"/> | Operator <input type="checkbox"/>                             | Bending <input type="checkbox"/> | Doc/Data <input type="checkbox"/>  | Offset/Setup <input type="checkbox"/> | Centre Not Concentric <input type="checkbox"/> | Equip/Tooling <input type="checkbox"/> | Supplier <input type="checkbox"/>  | Cracks <input type="checkbox"/>    | Handling/Pre <input type="checkbox"/>      | Training <input type="checkbox"/> | Crimp/Kink/Ripple/Wave <input type="checkbox"/> | Material <input type="checkbox"/>  | Use for Testing <input type="checkbox"/>     | Cuffs <input type="checkbox"/> | Internal Transport <input type="checkbox"/> | Poor Information <input type="checkbox"/> | Crushing <input type="checkbox"/> | Tribal Knowledge <input type="checkbox"/> | Rushing <input type="checkbox"/> | Heat Treat <input type="checkbox"/> | LOA <input type="checkbox"/> | Product Improvement <input type="checkbox"/> | Wave/Twist in Tube <input type="checkbox"/> | Substation <input type="checkbox"/> | Process Improvement <input type="checkbox"/> | Marks/Chatter <input type="checkbox"/> | Past Expiry Date <input type="checkbox"/> | Manufacturing Process <input type="checkbox"/> |  | Misidentified <input type="checkbox"/> | <input checked="" type="checkbox"/> Past Due |  | <b>FAULT CATEGORY</b><br><table style="width:100%;"> <tr> <td>Temperature/Cure <input type="checkbox"/></td> <td>Power Loss/Surge <input type="checkbox"/></td> <td>Positioned Wrong <input type="checkbox"/></td> </tr> <tr> <td>Set-up <input type="checkbox"/></td> <td>Folio/Program <input type="checkbox"/></td> <td>Outside Dimensions <input type="checkbox"/></td> </tr> <tr> <td>BOM/Route <input type="checkbox"/></td> <td>Grain <input type="checkbox"/></td> <td>Over/Under tolerance <input type="checkbox"/></td> </tr> <tr> <td>Broken/Damage/Defect <input type="checkbox"/></td> <td>Weld <input type="checkbox"/></td> <td>Part Incorrect <input type="checkbox"/></td> 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<input type="checkbox"/> | Power Loss/Surge <input type="checkbox"/> | Positioned Wrong <input type="checkbox"/> | Set-up <input type="checkbox"/> | Folio/Program <input type="checkbox"/> | Outside Dimensions <input type="checkbox"/> | BOM/Route <input type="checkbox"/> | Grain <input type="checkbox"/> | Over/Under tolerance <input type="checkbox"/> | Broken/Damage/Defect <input type="checkbox"/> | Weld <input type="checkbox"/> | Part Incorrect <input type="checkbox"/> | Inspection Incomplete/Unqualified <input type="checkbox"/> | Wrong Stock Pulled <input type="checkbox"/> | Part Lost/Missing <input type="checkbox"/> | Contamination <input type="checkbox"/> | Out of Sequence <input type="checkbox"/> | Part Moved <input type="checkbox"/> | Countersink <input type="checkbox"/> | Off-set <input type="checkbox"/> | Drawing <input type="checkbox"/> | Cut Too Short <input type="checkbox"/> | Mislabeled <input type="checkbox"/> | Finish <input type="checkbox"/> | Instructions 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| Environment <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   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| Design <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| Doc/Data <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      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| Equip/Tooling <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 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| Handling/Pre <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  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| Material <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      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| Internal Transport <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            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| Tribal Knowledge <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              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| LOA <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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| Substation <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    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| Temperature/Cure <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              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| Set-up <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| BOM/Route <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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                           |                                  |                                      |                                                |                                           |
| Broken/Damage/Defect <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Weld <input type="checkbox"/>                  | Part Incorrect <input type="checkbox"/>                                                                                                                                        |                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                             |                                             |      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                           |                                  |                                      |                                                |                                           |
| Inspection Incomplete/Unqualified <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Wrong Stock Pulled <input type="checkbox"/>    | Part Lost/Missing <input type="checkbox"/>                                                                                                                                     |                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                             |                                             |      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                           |                                  |                                      |                                                |                                           |
| Contamination <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Out of Sequence <input type="checkbox"/>       | Part Moved <input type="checkbox"/>                                                                                                                                            |                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                             |                                             |      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                           |                                  |                                      |                                                |                                           |
| Countersink <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Off-set <input type="checkbox"/>               | Drawing <input type="checkbox"/>                                                                                                                                               |                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                             |                                             |      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                           |                                  |                                      |                                                |                                           |
| Cut Too Short <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Mislabeled <input type="checkbox"/>            | Finish <input type="checkbox"/>                                                                                                                                                |                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                             |                                             |      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                           |                                  |                                      |                                                |                                           |
| Instructions Incomplete/Unclear <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Fit/Function <input type="checkbox"/>          | Misread <input type="checkbox"/>                                                                                                                                               |                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                             |                                             |                                 |                                                               |                                  |                                    |                                       |                                                |                                        |                                    |                                    |                                            |                                   |                                                 |                                    |                                              |                                |                                             |                                           |                                   |                                           |                                  |                                     |                              |                                              |                                             |                  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                           |                                  |                                      |                                                |                                           |
| Drill Holes <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Misaligned/off center <input type="checkbox"/> | Turning Sequence <input type="checkbox"/>                                                                                                                                      |                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                             |                                             |      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| OTHER : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          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|                          |        |
|--------------------------|--------|
| <b>Via:</b>              | Ground |
| <b>Pymt Terms:</b>       | Net 30 |
| <b>Freight Terms:</b>    |        |
| <b>Special Comments:</b> |        |

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A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 915098

Date: 07-May-18

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                 | Ship Via  |                      |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------------|
|                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                 | OUR TRUCK |                      |
| Quantity                                                                                                                                                                                                                                                                                                               | Description                                                                                                                                     |           |                      |
|                                                                                                                                                                                                                                                                                                                        | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us. |           |                      |
| 4<br>ea                                                                                                                                                                                                                                                                                                                | Part: RBT103296-103<br>Collar Half<br>Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal<br>Job: 22989    | Rev: D    | PO: PO039759 Line: 1 |
| 10<br>ea                                                                                                                                                                                                                                                                                                               | Part: RBW1205G00231-3G-3<br>Tube<br>Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Seal<br>Job: 22990       | Rev: 2B   | PO: PO039759 Line: 2 |
| 4<br>ea                                                                                                                                                                                                                                                                                                                | Part: RBT103296-105<br>Collar Half<br>Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal<br>Job: 22991    | Rev: D    | PO: PO039759 Line: 3 |
| 30<br>ea                                                                                                                                                                                                                                                                                                               | Part: D2348<br>Wearplate (Key Way)<br>Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils)<br>Job: 22994                | Rev: C    | PO: PO039759 Line: 6 |
| <b>CERTIFICATE OF CONFORMANCE</b><br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br>Date: 07/05/2018<br>Certified Signature:<br>Receiver Signature: _____<br>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.<br>Made in Canada. |                                                                                                                                                 |           |                      |



A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 915098

Date: 07-May-18

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

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Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

|                 |                                                                                                                                                                                                           |           |
|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|
| Terms           |                                                                                                                                                                                                           | Ship Via  |
|                 |                                                                                                                                                                                                           | OUR TRUCK |
| Quantity        | Description                                                                                                                                                                                               |           |
|                 | <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> |           |
| Made in Canada. |                                                                                                                                                                                                           |           |